



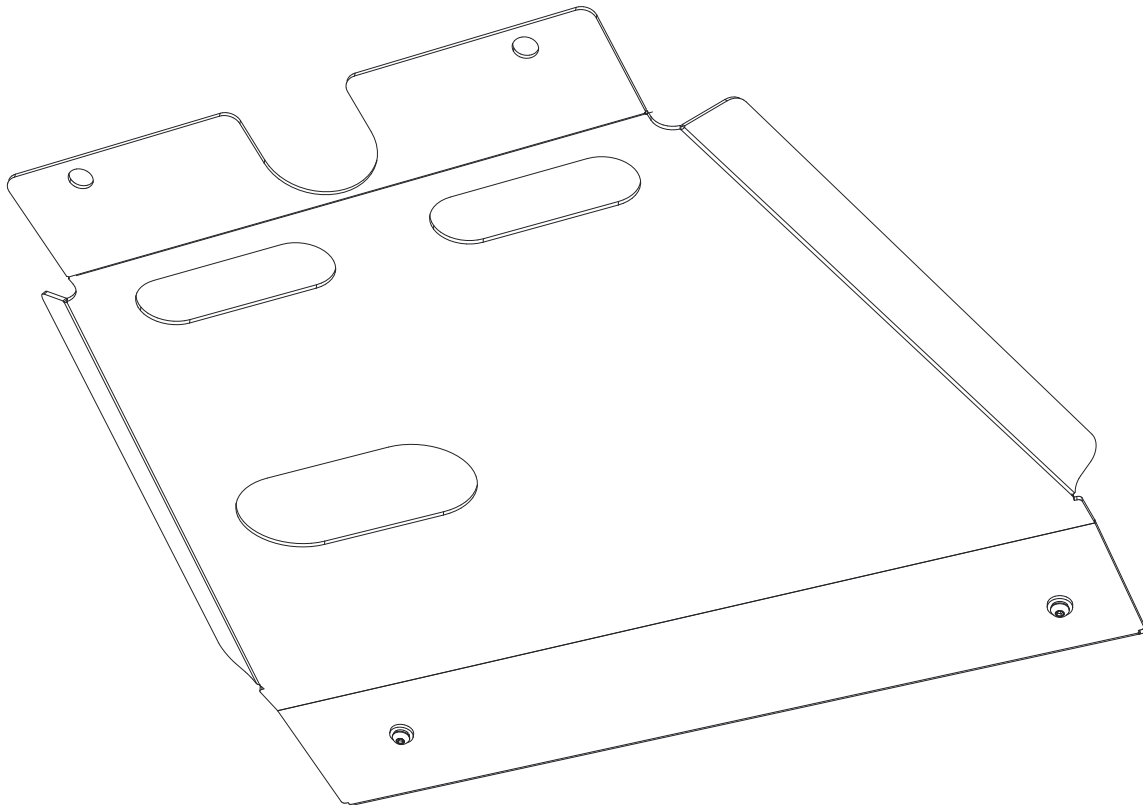
**FRONT RUNNER**  
VEHICLE OUTFITTERS

## BELLY GUARD

TOYOTA HILUX/FORTUNER (2016 - CURRENT )

ENG

BGTH002



### READ ME! ⚠

Thank you for purchasing a Front Runner Belly Guard.

Before you start, take a moment to familiarize yourself with this Fitting Instruction and the components received.

Refer to Page 2 for a list of all the components, quantities and tools required.

### IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE. CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

1

## GET ORGANIZED

Here is what you are looking at for BGTH002

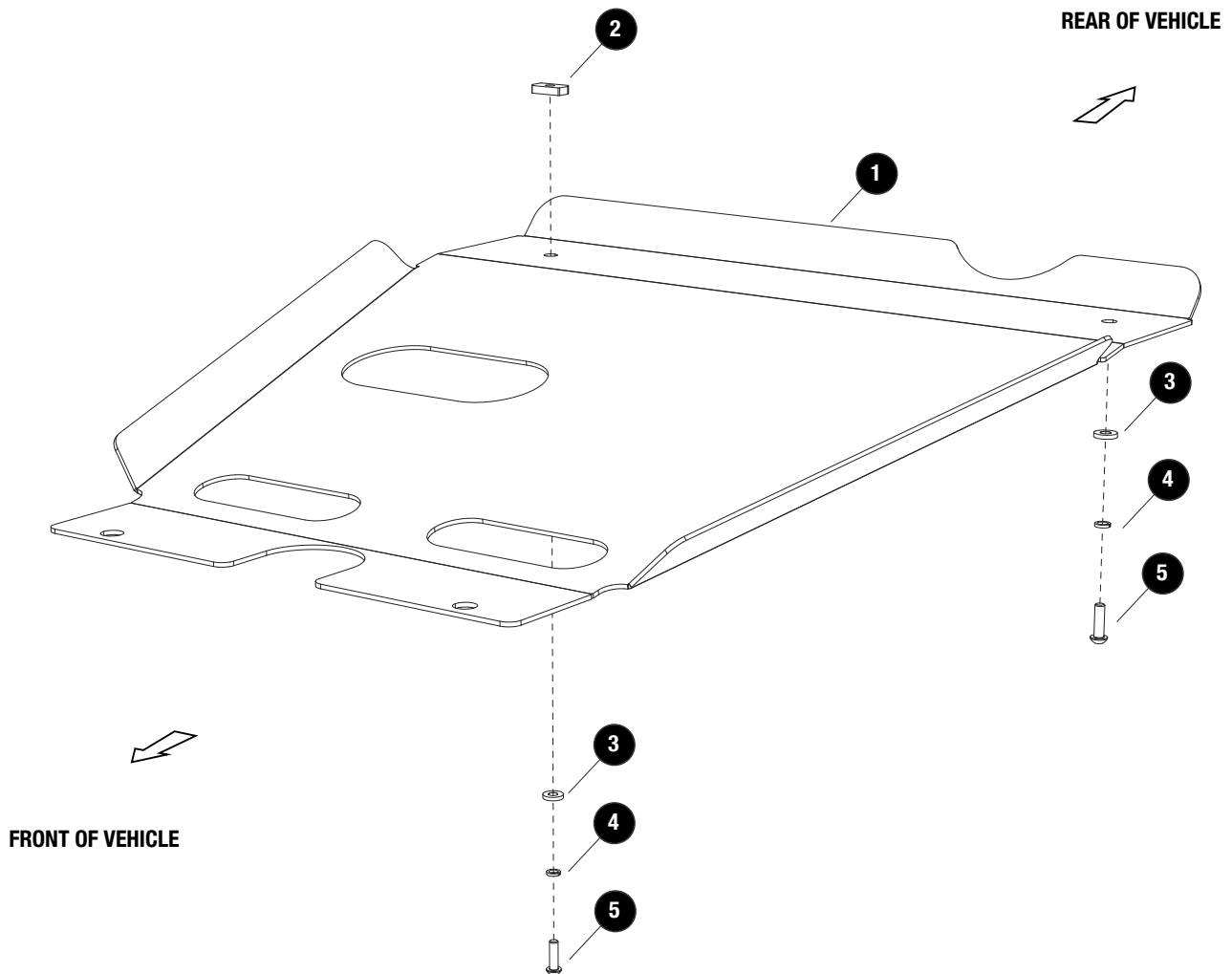
### IN THE BOX

1	1 X	Belly Guard
2	1 X	Channel Nut With Wire
3	2 X	Flat Washer M8x19x3
4	2 X	Spring Washer M8
5	2 X	Button Head M8x25

### TOOLS NEEDED



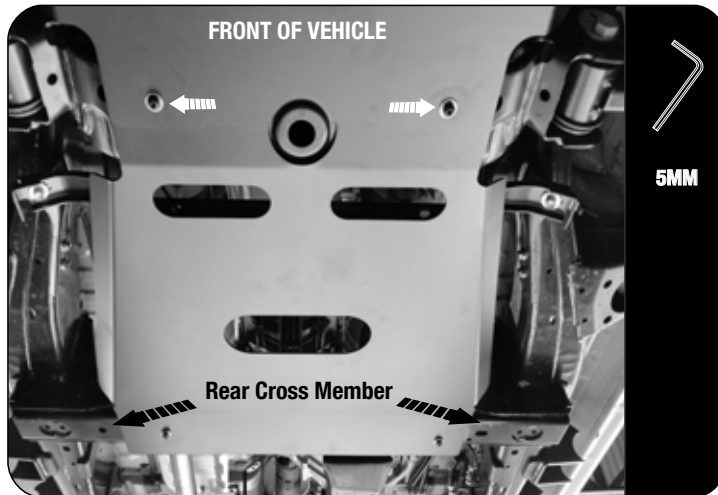
FIGURE 1.1



## 2

## FIT AND SECURE

### 2.1



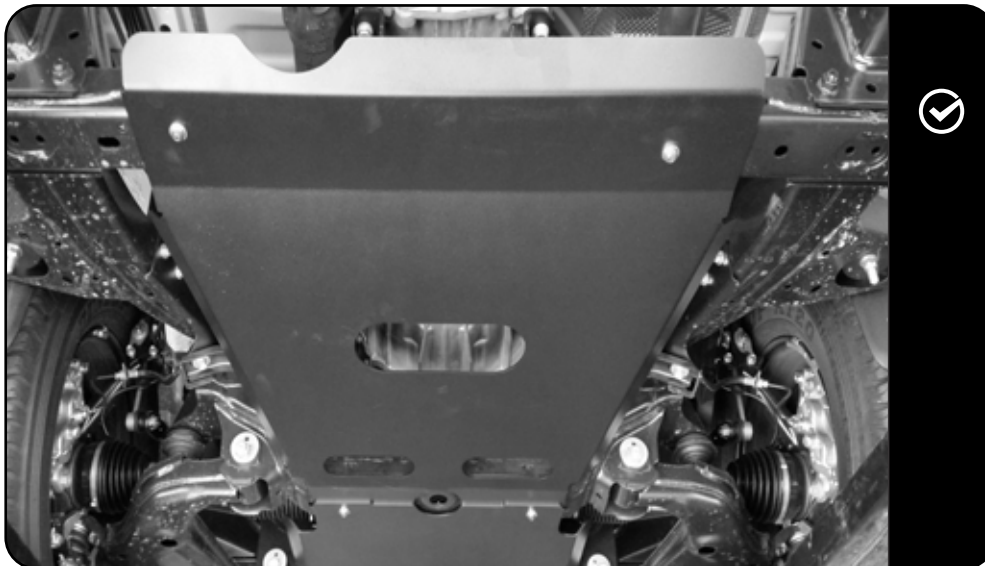
Loosen and remove the two bolts and washers shown. Slide the belly guard between the gearbox guard and the chassis. Align the holes and refit the two bolts and washer that you removed. Fit the two bolts and washers on the rear cross member. See diagram 1.1

**Tightening Torque 40Nm**

## 3

## COMPLETION

### 3.1



Congratulations. You did it. Take a step back and admire your work!

## 4

## INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.