

**READ ME !** ⚠

Thank you for purchasing a Toyota 4Runner 6Th Gen Exterior Rear Window Molle Panel RHS.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

**IMPORTANT WARNING!** ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

**NOTE:** Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

# 1

## GET ORGANIZED

### IN THE BOX

1	1 X	Molle Panel RHS SLII Mount
2	1 X	Molle Pnael RHS
3	1 X	Molle Panel RHS Slimsport Mount
4	4 X	M6x12x1 Flat Washer
5	4 X	M8x30 Button Head Bolt
6	4 X	M6 Myloc Nut
7	4 X	M6 Nut Cap
8	8 X	M6x20 Button Head Bolt

### TOOLS NEEDED

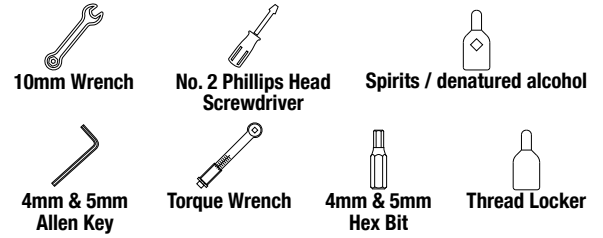
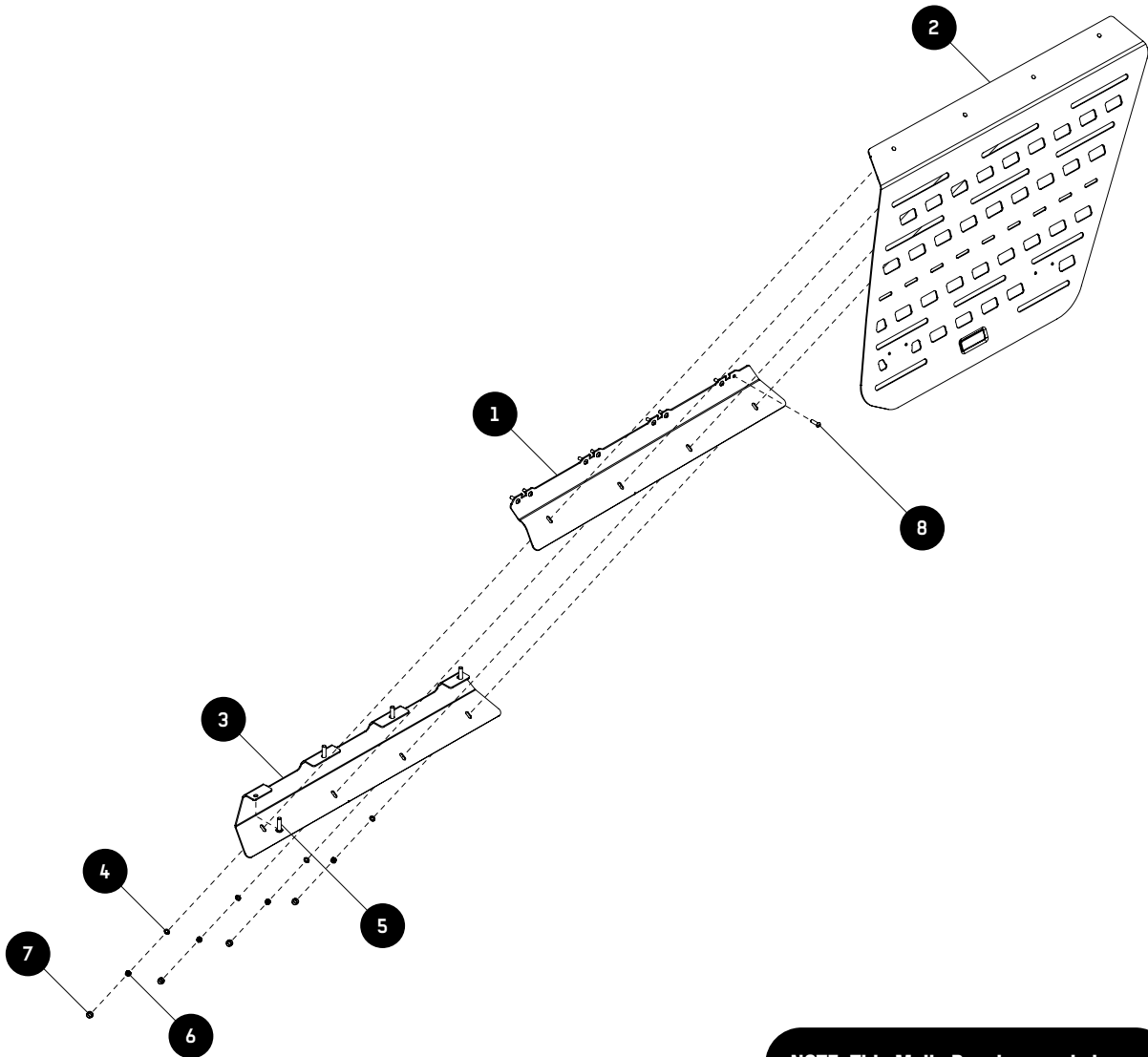


FIGURE 1.1

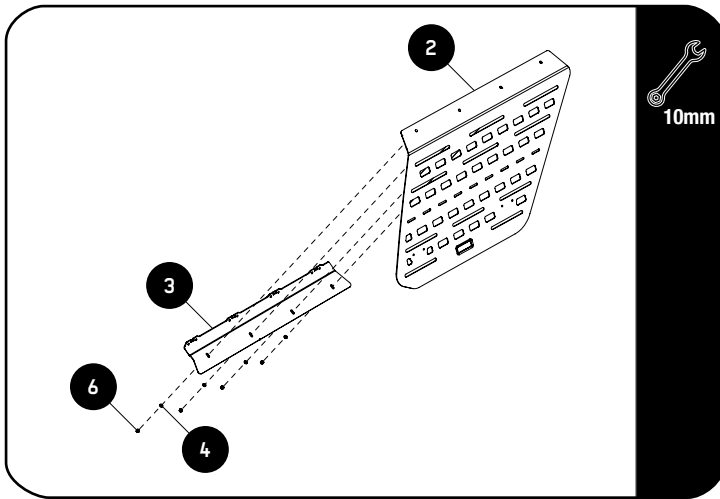


**NOTE:** This Molle Panel can only be installed to the right hand side of a vehicle, VACC195 available for left hand side.

## 2

### FIT AND SECURE - TO A SLIMSPORT RACK

2.1



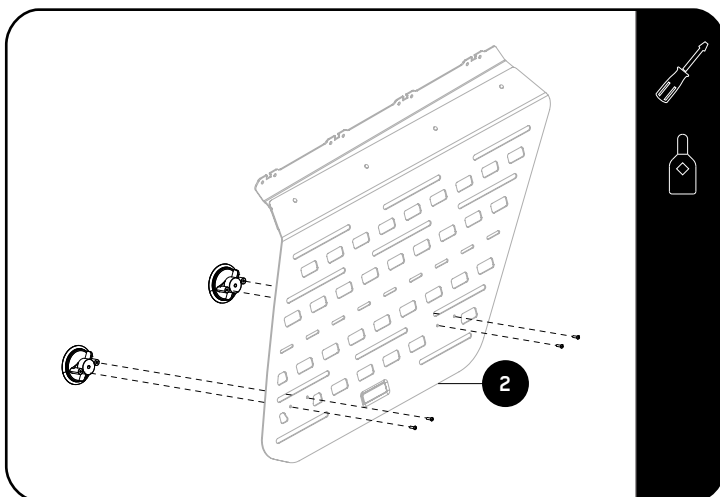
Loosely assemble the Molle Panel RHS & Molle Panel RHS Slimsport Mount (Item 2 & 3) by using four M6x12x1 Flat washers & M6 Nyloc Nuts (Item 4 & 6).

2.2



Remove the two Phillips Head Screws for both suction cups using a No. 2 Phillips Head Screwdriver.

2.3



Assemble two suction cups to the Molle Panel RHS (Item 2) as shown by using the Phillips Head Screws removed in Step 2.2.

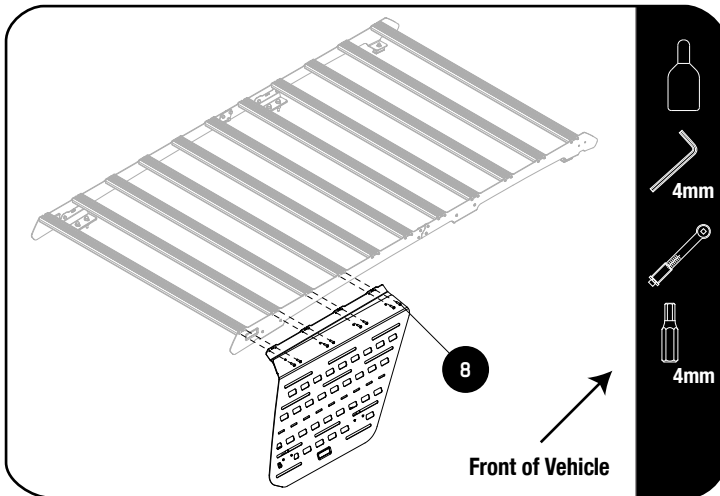


**NOTE: Take care to not over tighten.**



**Clean the window with spirits / denatured alcohol to ensure the suction cups will have good adhesion to the window.**

2.4



Remove the M6x20 Button Head Bolts that secure the last four slats to the Slimsport Rack on the right hand side of the vehicle. Align the Molle Panel RHS assembly from Step 2.3, with the Slimsport Rack as shown and fully tighten the M6x20 Button Head Bolts (Item 8).



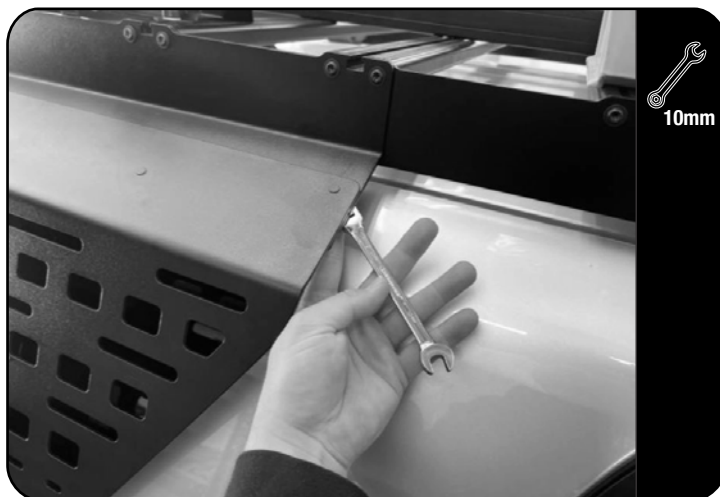
Apply a drop of Thread Locker on each of the M6x20 Button Head Bolts before securing the slats.



**Tightening Torque:**

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

2.5



Adjust the Molle Panel RHS assembly height and distance to rear window to achieve the best suction cup adhesion.

Fully tighten the M6 Nyloc Nuts (Item 6) from Step 2.1 to secure the Molle Panel RHS assembly to the Slimsport Rack.



**Tightening Torque:**

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

2.6



Press and hold down the suction cup to the rear window of the vehicle and engage the lock on the suction cup.

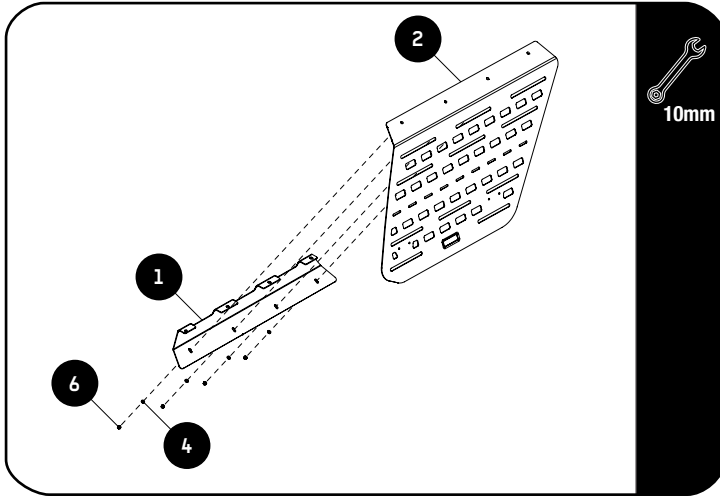
Repeat this for both suction cups.

Finish off the fitment by placing the M6 Nut caps (Item 7) over the M6 Nyloc Nuts (Item 6) that was tightened from Step 2.5.

### 3

## FIT AND SECURE - TO A SLIMLINE II RACK

3.1



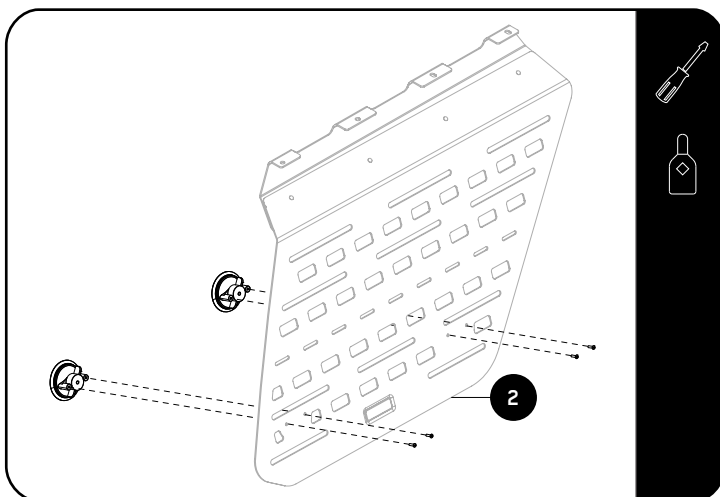
Loosely assemble the Molle Panel RHS & Molle Panel RHS SLII Mount (Item 2 & 1) by using four M6x12x1 Flat washers & M6 Nyloc Nuts (Item 4 & 6).

3.2



Remove the two Phillips Head Screws for both suction cups using a No. 2 Phillips Head Screwdriver.

3.3



Assemble two suction cups to the Molle Panel RHS (Item 2) as shown by using the Phillips Head Screws removed in Step 3.2.



**NOTE: Take care to not over tighten.**

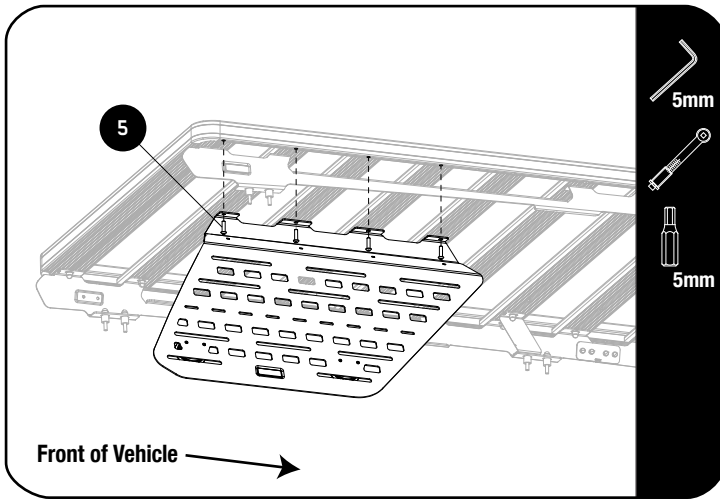


**Clean the window with spirits / denatured alcohol to ensure the suction cups will have good adhesion to the window.**

3

**FIT AND SECURE - TO A SLIMLINE II RACK**

3.4



Remove the M8x25 Button Head Bolts that secure the last four slats to the Slimline II Rack on the right hand side of the vehicle.

Align the Molle Panel RHS assembly from Step 3.3, with the Slimline II Rack as shown.

Fully tighten the Molle Panel assembly by using the four M8x30 Button Head Bolts (Item 5).



**Tightening Torque:**

**M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb**

3.5



Adjust the Molle Panel RHS assembly height and distance to rear window to achieve the best suction cup adhesion.

Fully tighten the M6 Nyloc Nuts (Item 6) from Step 3.1 to secure the Molle Panel RHS assembly to the Slimline II Rack.



**Tightening Torque:**

**M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb**

3.6



Press and hold down the suction cup to the rear window of the vehicle and engage the lock on the suction cup.

Repeat this for both suction cups.

Finish off the fitment by placing the M6 Nut caps (Item 7) over the M6 Nyloc Nuts (Item 6) that was tightened from Step 3.5.

4

## FINISH

Congratulations! You did it. Take a step back and admire your work!

5

## INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures on:

